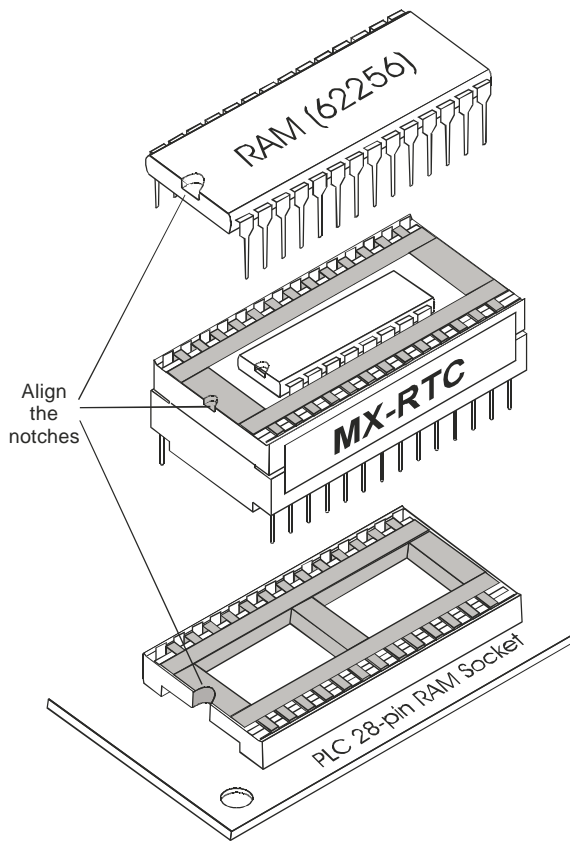


MX-RTC Installation Guide



1) Ground yourself to any large metal object to discharge any electrostatic charges on your body.

2) Use a flat head screw driver, slowly and carefully pry the two ends of the 28 pin RAM chip to loosen it from its socket. Remove the chip, making sure not to bend any pin.

3) Insert the MX-RTC onto the RAM socket. Orientate the MX-RTC such that the notch on the MX-RTC aligns to the notch on the socket.

4) Insert the RAM chip removed in step (2) on the back of the MX-RTC, again making sure that notch on the RAM chip aligns with the notch on the MX-RTC.

5) Turn on power to the PLC, set the time and date using iTRiLOGI program. If communication error occurred after installing the MX-RTC, then it is likely that some pin may be bent or not inserted properly. Turn Off power to the PLC immediately and remove the MX-RTC from the socket to check for orientation and bent pin. Repeat step 2 to 4 to properly install the MX-RTC.