The following table summarizes what's new on Fx1616-BA compared to F1616-BA

	Fx1616-BA	F1616-BA
Program memory	23.5K words	16K words
Programming software	TL7 and TL6	TL6 Only
Floating point math	32-bit Single precision IEEE754	-
Floating point variables	A# to Z#, FP[1] to FP[1000]	-
Modbus support for floating-point vars	Mobdus memory mapping for FP[1] to FP[1000]	-
Hostlink commands for floating-point vars	New commands added "RVF" and "RV#A" to "RV#Z"	-
DIP Switch #3 ON	<ul> <li>Default IP = 192.168.1.15:9080</li> <li>Bypass username/password and trusted IP</li> </ul>	<ul> <li>No change in IP address.</li> <li>Bypass username/password and trusted IP</li> </ul>
Support multiple DM Read command	New modified RVD command.	Only via OMRON command.
DM volatility	DM[1] to DM[4000] can be non-volatile	Only DM[300] to DM[4000] can be non-volatile
READMODBUS READMB2 WRITEMODBUS WRITEMB2	<u>SETSYSTEM 6, n (n = function #)</u> Support Function # 01, 02, 03, 04 Support Function # 01, 02, 03, 04 Support Function # 05, 06, 16 Support Function # 15, 16	<u>SETSYSTEM 6, n</u> Support Function # 03, 04 Support Function # 03, 04 Support Function # 06, 16 Support Function # 16
DHCP IP address.	Will request for IP address from <u>DHCP</u> <u>server</u> if IP = $0.0.0.0$	Not supported.